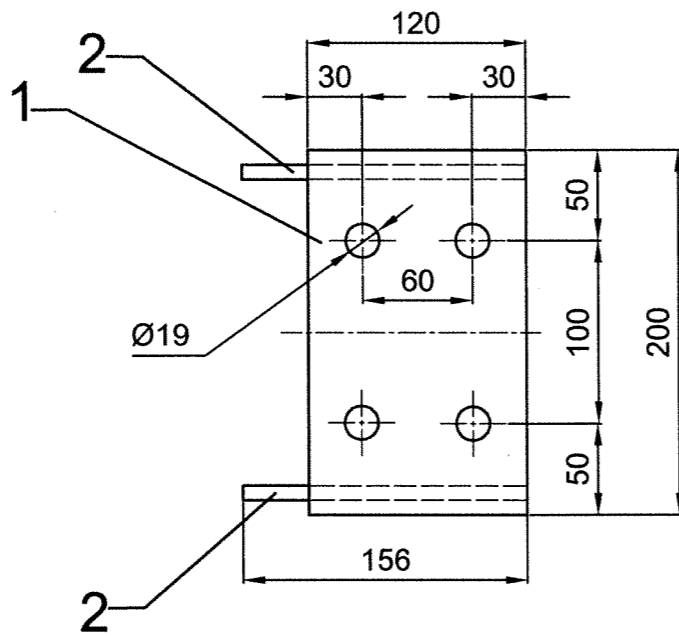
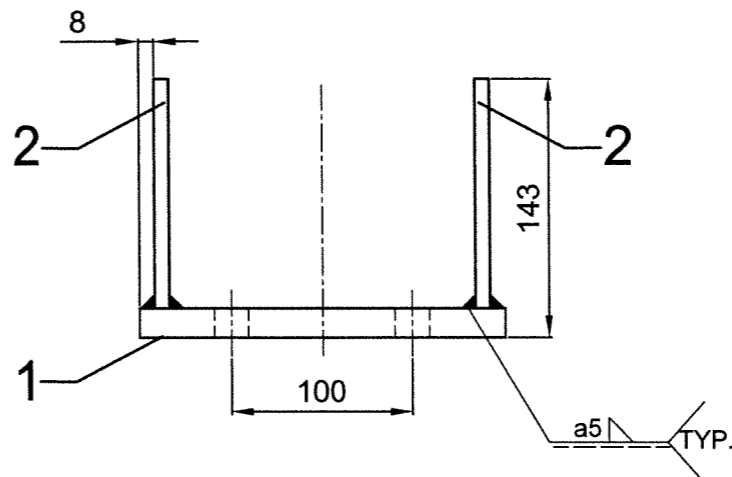
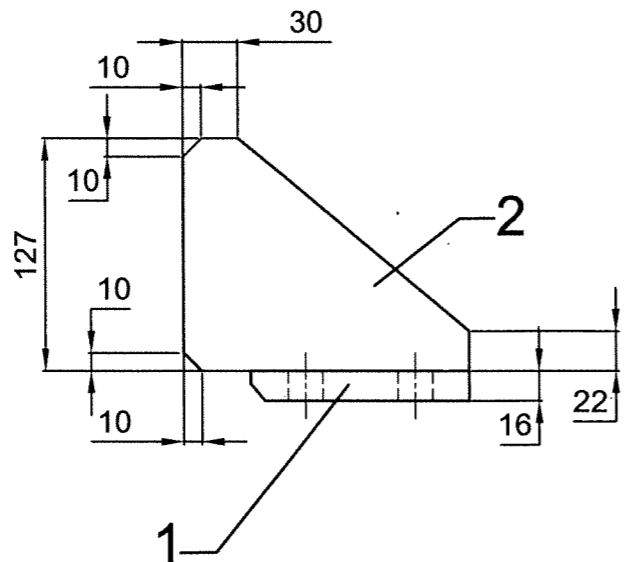


SURFACE TEXTURE

DRG. No.
849-83035



- NOTE :-
- 1. ALL WELD SURFACE TO BE CLEANED.
 - 2. OPEN TOLERANCE TO DRG.NO ICF/STD-9-0-001 SHALL BE FOLLOWED.

2	2	849-83036	SIDE BRACKET 156 X 127 X 8 THK
1	1	849-83031	TOP COVER 200 X 120 X 16 THK
ITEM REF.	QTY.	PART/STOCK No.	DESCRIPTION

PRODUCT				MEMU 3 PHASE			
APPROVED	11/08/19			MAT		SCALE	
CHECKED	11/6/19					1:5	
DRAWN	11/6/19					& NOTED	
TRACED				MODEL	NEXT ASSEMBLY	QTY.	
STANDARDS				MATERIAL CODE			
BEML LIMITED				TITLE			
PRODUCT DESIGN				AWS BRACKET			
BANGALORE COMPLEX				DRG.No.			
				849-83035			

REVISION	DATE	CHANGE	BY/APP.	GRADE NO.	N12	N11	N10	N9	N8	N7	N6	N5	N4	N3	N2	N1
				VALUE	50	25	12.5	6.3	3.2	1.6	0.8	0.4	0.2	0.1	0.05	0.025
				SYMBOL	~	▽	▽	▽	▽	▽	▽	▽	▽	▽	▽	▽
				1. DIMENSIONAL TOLERANCES FOR SHEET -METAL AND WELDED STRUCTURE REF. RD-227				3. SURFACE PROTECTION UNLESS OTHER-WISE SPECIFIED. REF. RD-244				4. TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS (COARSE) REF. IS 2:02 (PT-1)				
				2. QUALITY OF WELD JOINTS REF. RD-230												
				MACHINING DEVIATIONS FOR LINEAR DIMENSIONS				RANGE	0	6	30	120	315	1000	2000	4000
				TOLERANCE					±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3